

Job Title:	Straightening Press Operator	Job Category:	
Department/Group:		Department Code:	
Reports to:	Factory Supervisor	Travel Required:	NO
Level/Salary Range:	Labor grade 2	Position Type:	Full-time

--

Job Summary

Operates hydraulic press equipped with pressure blocks or dies to straighten warped or bent metal blades to specified dimensions by performing the following duties.

Duties/Responsibilities

- DUTIES**
- Examines work piece to locate defects
 - Positions and locks specified pressure blocks into ram of machine and positions blocks and attach them to the machine table under the work piece
 - Lifts and positions work piece into bed of machine
 - Responsible for accurate time reporting
 - Responsible for keeping work area and machinery clean and in good order
 - Starts ram which presses out bent or high spots of work piece
 - Reexamines and repositions work piece, presses the piece again and again as required until conforms to specifications
 - Inspects work pieces to insure quality standards and reports to supervisor any unusual conditions or defects
 - Turns lever or hand wheels to adjust depth and pressure of ram
 - Files rough edges from finished work pieces

--

Back Up Duties

-

--

Requirements

Skills

- To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

Mathematical Skills:

- Ability to add, subtract, multiply, and divide all units of measure, using whole numbers, common fractions and decimals. Ability to compute rate, ratio, and percentages.

Reasoning Ability:

- Ability to apply commonsense understanding to carry out instruction furnished in written, oral or diagram form. Ability to deal with problems involving several concrete variables in standardized situations.

Certificates, Licenses, Registrations:

- CSI forklift operator certification

Other Skills and Abilities:

- Ability to keep focused on the job and attention to details

The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this job, the employee is regularly required to stand, reach with hands/arms, and talk/hear. The employee frequently is required to use hands to finger, handle or feel objects, tools, or controls. The employee is occasionally required to walk and sit.

The employee must regularly lift and/or move up to 25 pounds, frequently lift and/or move up to 50 pounds. Specific vision abilities required by this job include close vision, peripheral vision, and depth perception.

Reviewed By:		Date:	
Approved By:		Date:	
Last Updated By:		Date:	