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| Job Title: | Milling Machine Setup Operator | Job Category: | |
| Department/Group: | | Department Code: | |
| Reports to: | Factory Supervisor | Travel Required: | NO |
| Level/Salary Range: | Labor grade 2 | Position Type: | Full-time |

Job Summary

Sets up and operates a variety of milling machines to mill sharp edges on various types of lawnmower blades and other agricultural cutting knives by performing the following duties.

Duties/Responsibilities

DUTIES

- Mounts milling cutter in spindle and positions cutter and work pieces in relation to each other
- Change milling fixtures or vise jaws to correspond to specified edge angles
- Positions work pieces into holding fixtures or vises in the machine
- Responsible for accurate time reporting
- Responsible for keeping work areas and machinery clean and in good order
- Engages automatic feed
- Ensures all machine safeguarding is in position and working properly before starting daily production and reports any missing, broken, or malfunctioning safety equipment to the department supervisor so repairs can be made before production is run on that piece of equipment
- Responsible for maintaining sharpness of cutters and blades either by rotating indexable inserts or changing sets of cutters
- Inspects work pieces to insure quality standards and reports to supervisor any unusual conditions or defects
- Performs daily minor maintenance functions and reports more serious items to supervisor
- Other duties may be assigned

Back Up Duties

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Requirements

Skills

- To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

Mathematical Skills:

- Ability to add, subtract, multiply, and divide all units of measure, using whole numbers, common fractions and decimals. Ability to compute rate, ratio, and percentages.

Reasoning Ability:

- Ability to apply commonsense understanding to carry out instruction furnished in written, oral or diagram form. Ability to deal with problems involving several concrete variables in standardized situations.

Certificates, Licenses, Registrations:

- CSI forklift operator certification

Other Skills and Abilities:

- Ability to keep focused on the job and attention to details

The physical demands described here are representative of those that must be met by an employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

While performing the duties of this job, the employee is regularly required to stand, reach with hands/arms, and talk/hear. The employee frequently is required to use hands to finger, handle or feel objects, tools, or controls. The employee is occasionally required to walk and sit.

The employee must regularly lift and/or move up to 25 pounds, frequently lift and/or move up to 50 pounds. Specific vision abilities required by this job include close vision, peripheral vision, and depth perception.

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| Reviewed By: | | Date: | |
| Approved By: | | Date: | |
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| Last Updated By: | | Date: | |